## **ED-XRF Fluorescence Spectrometer**



# Non-destructive analysis of hazardous substances in electrical and electronic equipment



Testing and verifying conformity to RoHS, WEEE and ELV



Verifying the reliability of electronics through materials analysis and coating thickness measurements



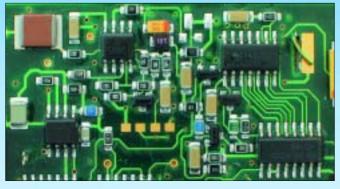
Analysis of multi-layer electronic components

General materials testing Analysis of Plating Bath Solutions

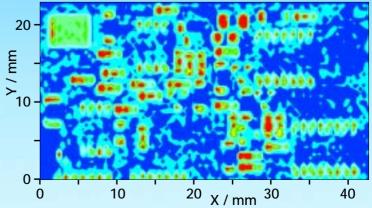




A printed circuit board scanned with a FISCHERSCOPE® X-RAY XDAL®



The lead content of solder pads and components can be accurately quantified. It is easy to distinguish an elevated lead content at critical locations (red areas).



## Quick, reliable, non-destructive measurements

#### Legal Regulations

The EU Directives WEEE\*, RoHS\* and ELV\*, which affect broad industrial sectors, are generally known. The use of certain materials in electrical and electronic equipment is banned or restricted below specified limits.

The limit for lead (Pb), mercury (Hg), hexavalent chromium (Cr VI), polybrominated biphenyls (PBB) and polybrominated diphenyl ethers (PBE) is 1000 ppm, for Cadmium (Cd) it is 100 ppm.

\*Effective beginning July 1, 2006: WEEE: Waste of Electrical and Electronic Equipment; RoHS: Restriction of Hazardous Substances; ELV (since July 1, 2003): End of Life Vehicles Directive

#### The Measuring Instrument Manufacturer

HELMUT FISCHER with nearly 25 years of experience develops, manufactures and



Quick screening using the XAN\*

FISCHERSCOPE® X-RAY Model

The detector type of both models is a PIN semiconductor diode with high energy resolution

Collimators (The purpose of the collimation) tor is to define the measurement spot

© Helmut Fischer GmbH+Co.KG Helmut Fischer GmbH+Co.KG Industriestraße 21 71069 Sindelfingen, Germany Tel. (+49) 70 31 303-0 Fax (+49) 70 31 303-79 mail@helmut-fischer.de Rut Rut DKD-K-33101 Accredited acc. to DIN EN ISO/IEC 17025 Internet: www.Helmut-Fischer.com

Main applications

Sole Agent for Helmut Fischer GmbH+Co.KG, Germany: Helmut Fischer Elektronik und Messtechnik AG CH-6331 Hünenberg, Switzerland Tel. (+41) 41 785 08 00, Fax (+41) 41 785 08 01 E-Mail: switzerland@helmutfischer.com

Branch Offices of Helmut Fischer AG, Switzerland: Fischer Instrumentation Electronique 78180 Montigny le Bretonneux, France Tel. (+33) (0) 1 30 58 00 58, Fax (+33) (0) 1 30 58 89 50 E-Mail: france@helmutfischer.com

Helmut Fischer S.R.L., Tecnica di Misura 20128 Milano, Italy Tel. (+39) 02 255 26 26, Fax (+39) 02 257 00 39 E-Mail: italy@helmutfischer.com

distributes X-ray fluorescence instruments for coating thickness measurement and materials analysis. Thousands of these instruments are used at customer's sites worldwide. They are capable of meeting even the most difficult measurement challenges.

#### Advantages of Measurements Using X-ray fluorescence

#### No elaborate sample preparation

Specimens are simply placed in the measuring chamber.

#### Operation without particular previous knowledge

Prepared measurement applications start at the push of a button.

#### Short Measuring Times

Depending on the respective samples, the measuring times for the specified detection limits are 50 - 200 sec.

#### Screening

The frequent question "Has the limit value been exceeded?" can be answered very quickly and reliably. A measurement provides direct results of the concentrations for Pb, Hg and Cd. If the total content of Cr or Br is measured and the respective limit value is not violated, it is safe to say that Cr VI or PBB and PBE are under the permitted limit value as well. Additional analysis methods to determine the Cr VI, PBB or PBE

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content are required only if the limit value is violated.

### Video Microscope for the Measure-

ment of Very Fine Surface Structures An integrated video camera with a very high-resolution optics offers a perfect overview of the measurement location. Thus, it is possible to position and analyze the measurement spot even on very finely structured specimen surfaces with targeted accuracy. The size of the measurement spot can be adapted using the software.

#### **Calibrated Measurements**

Very reliable quantitative analyses are also possible. This requires a calibration with suitable reference materials. By calibrating the instrument with suitable reference materials, it is possible to make reliable quantitative and traceable analyses.

#### **Detection Limits** FISCHERSCOPE® X-RAY: Pb, Hq, Br < 10 ppmCd, Cr < 20 ppm



Br and Cd determination in synthetic components

I	XAN®	XDAL®
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	General Analytics	Same as XAN <sup>®</sup> plus:
	Analysis of any alloys	Automated measurements using an XY(Z) mea-
	Coating analysis & Thickness measurement	suring stage. Lateral distribution analysis
na-	4 Round collimators	4 Collimators
t)	0.2 / 0.6 / 1.0 / 2.0 mm	0.1 / 0.3 / 0.6 / 0.5 x 0.15 mm

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Fischer Instrumentation (G.B.) Ltd. Gordleton Industrial Park Hannah Way, Pennington Lymington/Hampshire SO41 8JD, England Tel. (+44) 1590-684100, Fax (+44) 1590-684110 Interpret, wawn (fischorgh ca uk Internet: www.fischergb.co.uk E-Mail: mail@fischergb.co.uk

Subject to changes

Fischer Instruments, S.A. 08018 Barcelona, Spain Tel. (+34) 93 309 79 16, Fax (+34) 93 485 05 94 E-Mail: spain@helmutfischer.com Helmut Fischer Meettechniek B.V. 5627 GB Eindhoven, The Netherlands Tel. (+31) 40 248 22 55, Fax (+31) 40 242 88 85 E-Mail: netherlands@helmutfischer.com

Fischer Instruments K.K. Saitama-ken 340-0012, Japan Tel. (+81) 48 929 3455, Fax (+81) 48 929 3451 E-Mail: japan@helmutfischer.com

Fischer Instrumentation (Far East) Ltd. Kwai Chung, N.T., Hong Kong Tel. (+852) 24 20 11 00, Fax (+852) 24 87 02 18 E-Mail: hongkong@helmutfischer.com

Fischer Technology, Inc. 750 Marshall Phelps Road Windsor, Ct. 06095, USA Tel. (+1) 860 683-0781, Fax (+1) 860 688-8496 Internet: www.fischer-technology.com E-Mail: info@fischer-technology.com

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Fischer Instrumentation (S) Pte Ltd. Singapore 118529, Singapore Tel. (+65) 62 76 67 76, Fax (+65) 62 76 76 67 E-Mail: singapore@helmutfischer.com

Nantong Fischer Instrumentation Ltd. Shanghai 200437, P.R.C., China Tel. (+86) 21 6555 7455, Fax (+86) 21 6555 2441 E-Mail: china@helmutfischer.com





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